



Installation Instructions

Instructions apply to all SPK-Rifeng pipe installations for Gas MLP, Water MLP and Pex Pipes



Step 1 : Pipe cutting

Cut the pipe square and accurately with a pipe cutter



Step 2 : Rounding and beveling

Proper bevelling is extremely important as it ensures the O Rings are protected and do not catch on the edge of the pipe. The bevelling tool will also round the pipe to easy insertion.



Step 3 : Inserting

Choose the desired fitting and insert the pipe squarely and smoothly into the fitting, a $\frac{1}{4}$ turn twisting action can be utilized. Insert pipe until the pipe is visible through the inspection holes in the base of the crimp ring.



Step 4 : Pressing

Crimping may be completed with either an approved manual tool or battery tool. Select the correct size jaw and tool. Place the jaws around the fitting with the edge of the jaw touching the plastic crimp ring holder. Depress manual tool handles until the handle touch points are closed. If using a battery tool, please ensure the tool is properly charged and depress the trigger until the jaws are completely closed or the tool auto releases.



Manual Tools are available for sizes 16mm–32mm

Mini Battery Tools are available for sizes 16mm–32mm

Larger battery tools are available for sizes 16mm–50mm